



Suggested program for:

Drop Out Through a Ceramic Mold

Date	Kiln:	Firing Type: Drop	Glass info: ¼" Sys 96
Segment	Rate (F degrees per hour)	To Temperature (F)	Hold Time
1	350	1000	15
2	300	1260	*** 60 ???
3	9999	950	45
4	125	700	0
5			
6			
7			
8			

Firing results and comments:
*** This is where you need to keep a close eye on your project. When it gets to where you want it, rapid drop the temperature to the anneal soak range. Anneal as programmed and carry on.

Note: Usually the tighter the drop area, the longer time required to drop. Gravity is weird that way!